The kitchen enriches my living

The charm of enamel

01 - Tough & Clean
As dirt does not seep into the surface, a simple wipe is sufficient to clean the kitchen. Resistant to heat, shock, and scratch. Thereby its beauty will be kept longer.

02 - Healthy
Enamel, made of inorganic metal and glass, a human-friendly material containing no harmful organic substances.

03 - User-friendly
Magnets can provide a new storage space, allowing the wall to be decorated freely and customized for your convenience and preferences.

04 - Communication
It is possible to use oil based marking pens on the enamel panel. As their ink can be erased with a damp cloth, the wall can be used for a message board.

The kitchen enriches my living
Produced with high-grade enamel. Always clean and durable.

As dirt does not seep into enamel, it is easy to clean. Oil stains around the kitchen can be wiped off quickly with a damp cloth. Seasoning or cleaners adhered to the surface will not cause discoloration or deterioration.

High-grade enamel is resistant to high temperatures in a place around a stove that is prone to becoming hot. Even if a fire is brought close, the surface is just soiled by soot without discoloration or deterioration.

The surface will not easily become dented or scratched even if stuck with a pot or scrubbed with a stiff brush.

No harmful substances such as formaldehyde that causes sick house syndrome are released. Everyone in the family can spend their time in the kitchen healthily.

Produced with high-grade enamel. Always clean and durable.

Durable metal base 耐久性鋼板底材

Clean glass surface 高級玻璃表面

High-Grade Enamel 高級耐火漆

What is “high-grade enamel”? It is a material that features both “durability of metal” and “beauty of glass”.

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Durable metal base 耐久性鋼板底材

Clean glass surface 高級玻璃表面

High-Grade Enamel 高級耐火漆

Its durability enhances shock resistance 高級耐火漆能增加抗衝擊力

Its glass layer prevents penetration of dirt and moisture 高級玻璃層能防止髒物滲入

Material perfect for kitchens 無毒無害的極品耐火漆

Material perfect for kitchens 無毒無害的極品耐火漆
It can store sufficient kitchen utensils and also is easy to access, allowing for efficient cooking.

“不僅容量大，而且易于取放，使用時的操作變得更加順手。”

**Enamel Inner Tray**

*珠瑯內托盤*

It is convenient that even wet bowls and colanders can be stored.

*使用過程中非常便利且非常方便。

**Hidden Enamelied Compartment**

*隱藏琺瑯隔層*

By opening a little, a food wrapping film etc. can be taken out of it.

*只要打開小門，便能輕鬆取出食物包裝膜等物品。

**Front Pocket**

*前開口抽屜*

Perfect place to store pestles, rubber bands, and other small utensils also can fit neatly into it.

*適合放置小物件，如搗棒、橡皮筋等，能整齊地置放。

**Enamel Inner Case**

*琺瑯內層抽屜*

The enameled inside simplifies cleaning. Removable and washable.

*琺琅內層設計方便清潔。可拆卸，易清洗。*
Easy to access when needed

The functional storage system allows for quick cooking.

想用之時能夠隨手取用？憑藉功能性的系統，煮食變得隨心所欲。

**Magnet Storage / "Anywhere" Rack**

The whole wall can be used as a storage space. The magnet racks can be moved anywhere across the wall after they are attached.

整個壁面可以用作存儲空間。磁性掛架在安裝後可以移動到壁面的任何地方。

**Eye Level Rack**

Pulled down to the eye level only when needed.

能夠在使用時拉至眼球高度。
When I stand here in the kitchen, I get inspired.
Ideas come to me one after another, and I feel excited.
Equipped with only features of genuine worth, the kitchen is perfect for me.
Example of installation

A simple and clean kitchen: It reminds me one of my favorite movies.
When I stand here, my “switch” goes ON at the beginning of the day and OFF at the end. Although I am busy every day, I try to treasure every single moment. The kitchen “enhances my everyday life.”
Treasia
Today I will cook one of my family's favorite meals. The kitchen is full of sunshine pouring over the family.
Two types of door handles are available: one is an easy-to-grip, rail-type door handle, and the other is a door handle capable of gripping tightly for opening or closing the door easily. The door handle color is silver or black, the same as the door's side-molding color.

Door molding/handles are available in silver or black.

Gloss series of “deep” tone colors

Pearl series

Clear and shiny pearl colors

Wood tone colors with soft atmosphere

Semi-mat wood tone colors

Stylish hair line patterns

Colors of door molding (門板顏色)

Door handles (把手)

Colors of door molding/handles (門框・把手顏色)
**Enameled Cabinet**

**LEMURE**

**Select the units you prefer**

Choose from a number of easy-to-use components, combined to suit your storage needs and activities.

- **Soft-closing function**
  - 软性缓冲功能

- **Sufficient length of drawer**
  - 抽屉长度充裕

**Select the right height**

Select one of four levels, to suit your own height needs.

Having the right work surfaces for your height makes long meal prep times easier.

<table>
<thead>
<tr>
<th>Height Options</th>
<th>Worktop Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>80-83-86-88cm</td>
<td>Not included.</td>
</tr>
</tbody>
</table>

**Select door handles**

A rail type of door handle and two types of door handles with sufficient usability and designability are available.

除了轨道把手之外，還有兩種使用性佳和設計美觀的把手。

- **Enameled door handle**
  - 琺瑯製把手

- **Stainless door handle**
  - 不锈钢把手

**L-Shape Corner Cabinet (with 65cm depth)**

**Option**

- **Cabinet with Ladle/Bottle Rack**
  - Sink cabinet Width: 15cm

- **End panel**
  - LEMURE has a type of panel of extensive height, which prevents water from spilling out of the end of the panel.

**90cm width**

- **Sink cabinet**
- **Cooking cabinet**
- **Stove cabinet**
- **Foot-Slide type**
- **Foot-Slide type**
- **Foot-Slide type**
- **Slide type**
- **Door type**

**105cm width**

- **Sink cabinet**
- **Cooking cabinet**
- **Stove cabinet**
- **Foot-Slide type**
- **Foot-Slide type**
- **Foot-Slide type**
- **Slide type**
- **Door type**

**Rotary shelves enable to access easily, offering abundant storage capacity.**

**Wagon type**

To make full use of the corner space of kitchen, a corner cabinet and a triangle rotary shelf are equipped. These units provide excessive space to store.

**Magnet-type rack is standard-equipped.**

**Type without a grill**

**End panel**

- LEMURE has a type of panel of extensive height, which prevents water from spilling out of the end of the panel.

**LEMURE has a type of panel of extensive height, which prevents water from spilling out of the end of the panel.**
Effective use of kitchen’s empty space allows for increasing its storage capacity drastically. The enamel tray moves in and out quickly along with the drawer.

One drawer is enough to store.
Three-level sinks make washing, cooking, and tidying-up easier.

Three levels with different characteristics make various tasks more comfortable.

- Increased work space
- Improved work efficiency
- Efficient use of middle space

Options available with Z, ZM and ZS sinks
- Z-sink options
- ZM-sink options
- ZS-sink options

Other options
- SK Detergent Rack
- SK Board Stand
- Water Stopper V
- Water Stopper V

Available as standard
- Stainless Steel Sink
- Utility Sink E type

Options available with Y, S and F sinks
- Y-sink options
- S-sink options
- F-sink options

Options available with Y, S and F sinks
- Drainage Rack
- SK Drainage Board
- Water Stopper

Not available with 60cm depth cabinets.

- Depths: 42cm, 43cm, 45cm, 49cm, 77cm

- Widths: 80cm, 90cm

- Options available with Z, ZM and ZS sinks
- Options available with Y, S and F sinks

Utilizing the different spaces in a kitchen can make cooking more comfortable.
Enamel is the most suitable material for kitchen equipment. 琺瑯是廚房設備最理想的材質

The base of the Kitchen Panel is made of metal and magnets can be attached. Various kinds of small magnet items convenient to be attached to the high-quality porcelain enamel are available. 

The hard and smooth surface allows smears to be quickly wiped off, thus ensuring everlasting cleanliness. 琺瑯表面平滑堅硬，能有效防止污漬，保持長久清潔。

Enamel is not damaged even by scrubbing with a brush. 琺瑯耐久不褪色，即使用刷子清洗也不會損壞。

Enamel does not fade or change in color even if exposed to high temperatures. 琺瑯在高溫下也不會褪色或變色。

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Enamel does not fade or change in color even if exposed to high temperatures. 琺瑯在高溫下也不會褪色或變色。

**Benefit**

- Reproduces natural wood grain patterns faithfully. 完美還原木紋的自然紋理。
- These panels use a trendy Marquina marble pattern as a motif. 以時尚的黑白跟大理石紋理主題為設計靈感。
- The line-up of beautiful designs that colors kitchens. 裝飾美麗廚房的藝術風系列。
- Reproduces the marble patterns used for luxury hotels and buildings. 重現使用於高級飯店及大樓的大理石紋。
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Enamel Clean Range Hood 琺瑯清潔抽油煙機

Components prone to stains are enameled. Easy to clean!
容易變髒的部分採用琺瑯，讓保養變得非常簡單！

Enamel coating guards against about 97% of dirt.
約 97%的污垢被琺瑯阻隔

The photos, illustrations, and values shown above are for VRAT type.
※照片、插圖及數值等為 VRAT型。
**Enamel Kitchen Equipment**

*Mount Anywhere* Magnet Racks | Square type

- **Towel Hanger** 毛巾架
  - Towel Hanger 5 cm  (W)
  - Towel Hanger L 10 cm  (W)
  - Multi-Rack + Towel Hanger (W) (■)
  - Small Utensil Rack 5 + Hook (W)  (■)
  - Multi-Rack (■)

- **Small Utensil Rack** 小物收纳架
  - Small Utensil Rack 5 (■)
  - Small Utensil Rack Max (■)
  - Small Utensil Rack L + Hook (W)  (■)
  - Multi-Rack (■)

- **Multi-Rack** 多用途架
  - Multi-Rack (■)
  - Towel Hanger (W)  (■)
  - Kitchen Paper Holder (W)  (■)

**Available in two colors.**

- **Magnet Rack** 随意架
  - Multi-Magnet Rack (■)
  - Towel Hanger (■)
  - Kitchen Paper Holder (W)  (■)

- **Square type**
  - Magnet Rack (■)
  - Towel Hanger (W)  (■)
  - Kitchen Paper Holder (W)  (■)

- **Charcoal Gray** and **White**.

*The color number is provided in the black box (■) at the end of each product number. Each product is available in two colors: CG : Charcoal gray and W : White. Two colors are available.*

**Eye Level Rack** 下拉收纳盒

**System Lifting Rack** 下拉收纳盒

**Eye Level Rack for LEMURE ・Treasia**

- For 30cm width
- For 45cm width
- For 60cm width

**Eye Level Rack for Edel**

- For 30cm width
- For 45cm width
- For 60cm width

**Eye Level Rack Drain Type for LEMURE ・Treasia**

- For 30cm width
- For 45cm width
- For 60cm width

**Eye Level Rack Drain Type for Edel**

- For 30cm width
- For 45cm width
- For 60cm width

**Lifting Rack**

- For 90cm front width
- For 60cm front width
Enameled Wall Panel

Enameled walls panels allow the interior to remain a beautiful and cozy living space for many years to come.

任何時候均保持美觀和樂趣的琺瑯內裝壁板。
**Color Variations**

The color variations are available in all 27 colors.

27種顏色變化可供選擇。

### Wood grain

Direction of pattern: selectable from horizontal or vertical wood grain.

- QSW: WALNUT IVORY
- QSJ: WALNUT MEDIUM
- QIB: WALNUT BROWN
- QOW: ELM WHITE
- QOV: ELM NATURAL
- QKG: ELM GREGE
- QGW: GEO MARBLE WHITE
- QGV: GEO MARBLE BEIGE
- ITW: TRAVERTINE WHITE
- ITV: TRAVERTINE BEIGE
- IDW: DRAMATIC WHITE

### Marble grain

Direction of pattern: selectable from horizontal or vertical marble grain.

- QOW: GEO MARBLE WHITE
- QOV: ELM GREGE
- QGW: GEO MARBLE WHITE
- QGV: GEO MARBLE BEIGE
- ITW: TRAVERTINE WHITE
- ITV: TRAVERTINE BEIGE
- IDW: DRAMATIC WHITE

### Pearl / Solid

- PW: PEARL WHITE
- SW: WHITE

### Panel structure

Panels are mountable horizontally or vertically.

- Vertical mounting
- Horizontal mounting

### Specification

<table>
<thead>
<tr>
<th>Flat type (P)</th>
<th>Panel size (mm)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Width x Height</td>
</tr>
<tr>
<td></td>
<td>1200 x 2700</td>
</tr>
</tbody>
</table>

### Door color choice

**Color Variations**

- PW: PEARL WHITE
- SW: WHITE
- QSW: WALNUT IVORY
- QSJ: WALNUT MEDIUM
- QIB: WALNUT BROWN
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#### Direct Clear Process

Clearer images and bigger patterns can be used, thanks to the Direct Clear Process. Patterns are printed directly on the surfaces.

利用直接噴吹花紋的Direct Clear手法，實現高精確度的表現和大的圖案。

#### Art

Clearer images and bigger patterns can be used, thanks to the Direct Clear Process. Patterns are printed directly on the surfaces.

From the image directly printed onto the enamelled surface.

Clearer images and bigger patterns can be used, thanks to the Direct Clear Process. Patterns are printed directly on the surfaces.
Enameled Washstand

Let full-line of enameled products help you start your day feeling clean and refreshed.

完全琺瑯，讓一天的開始清清爽爽。
Enameled Washstand 琺瑯洗面化妝箱

Entirely enameled cabinet 完全琺瑯化粧箱

High grade enamel is used in every part of the cabinet. This allows the cabinet to be easy to clean and stay clean.

The back is enameled 背面也採用琺瑯
The bottom is enameled 底板也採用琺瑯
The outside is enameled 外側也採用琺瑯
The front and back of the door are enameled 櫥櫃門的表面和裡面均採用琺瑯
The inside is enameled 內側也採用琺瑯

Front and back of the door 櫥櫃門的表面和裡面
Bottoms of the drawer and cabinet 抽屜・櫥櫃底板

Dirt can be wiped clean quickly with a damp cloth! 即使變髒 , 也只需清水輕鬆擦拭去除 !
Spilled detergent does not penetrate! 即使洗滌劑潑灑出 , 也不會滲入 !

Spilled detergent does not penetrate! 即使洗滌劑潑灑出 , 也不會滲入 !

Quartz stone counter 石英岩檯面
Acrylic artificial marble stone counter 壓克力人造大理石檯面

Counter color 檯面顏色
Crystal white 晶瑩白色
F: Fine beige H: Fine white 柔和褐色 H: 柔和白色

Mirror 鏡子

■ Face clear mirror 高亮度鏡

Face clear mirror (three-unit area) 高亮度鏡 (2面鏡)
Face clear mirror (two-unit area) 高亮度鏡 (單面鏡)

Illustrated lamp installed vertically shines light over your body entirely, brightens up your entire face and also the entire face of a child who is not taller.

Face clear mirror (three-unit area) 高亮度鏡 (3面鏡)

All mirror doors have soft-closing function.

■ Stylish Triple Mirror (LED specification) 三面鏡時尚設計 (LED規格)

A wide range of the LED illumination allows for the face brighter. The high color-rendering LED light makes the face to look more natural.

Because of adopting high-performance LED lamps. Not only the lighting range has increased but also the light source is closer to natural light.

■ 60cm Double mirror 60cm雙面鏡

Convenient small-item shelf attached under the mirror 有便利的鏡面下方置物架

■ Single mirror with storage space 單面鏡(附鏡箱)

■ Single wide mirror 單面大型鏡

■ Single mirror 單面鏡

45 46
System Bathroom
Provides long-lasting cleanliness while keeping you warm.

System Bathroom
潔淨、溫暖，恆久不變。
**Bathroom Panel**

Wall panels are enameled and can stay clean for a long time. The vitreous surface material makes cleaning easy and prevents dirt penetration, keeping its beautiful gloss for many years.

Scale is wiped off quickly with a damp cloth. Scratch-resistant and durable enough to be scrubbed hard with a brush. High-grade enamel panels are used to keep cleanliness easily and clean easily.

**Keep Clean Floor**

"Keep Clean Floor", durable and scratch-resistant, makes it easy to remove dirt. The large 30cm square porcelain tiles, which have a beautiful, textured-like natural stone, prevent dirt penetration and keep their beauty.

Easy-to-detach hair catcher makes it easy to remove hair from it. The large 30cm square porcelain tiles, which have a beautiful, textured-like natural stone, prevent dirt penetration and keep their beauty.

Takara’s commitment is also focused on enhancing durability and safety. The frame-structured stand firmly supports the weight of the bathroom, making it possible to withstand vibrations equivalent to a seismic intensity of 6.
**Bathtub 浴缸**

**Enameled Cast Iron Bathtub 鑄造琺瑯浴缸**

A thick glass layer finished by skilled workers provides a comfortable gloss and texture of genuine glass. An advantage is scratch-resistant against daily cleaning due to the high surface hardness. Dirt is hard to adhere and can be cleaned immediately if adhered.

Keep Clean Bathtub 保潔浴缸

Keep Clean Bathtub is made of an excellent material that removes dirt easily and keeps the surface clean. Its surface smoothness is about 3 times that of FRP. This makes daily cleaning much easier.

---

**Shower 淋浴**

**Shower unit 整體淋浴間**

Takara’s shower units offer the widest range of size adjustment options in the industry. Ideal for the second bathrooms for general households and simple bathrooms for companies and facilities!

Some of the facilities and locations recommendable for these shower units are as follows:

- **Studio apartment**
- **Dormitory for single employees**
- **Nursing home**
- **Childcare facility**
- **Hotel / Japanese-style inn**

Suitable for a wide variety of applications ranging from small-size studio apartments to large-size nursing homes.

Width/depth adjustable in units of 25mm.

A fully satisfying renovation with no space wasted

Only Takara’s bath units allow the width and depth to be finely specified. They fit perfectly into any bathroom.

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<tr>
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<th>Outer size</th>
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<td>W:875㎜×D:1,250㎜</td>
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**The everlasting smoothness allows dirt to be removed easily.**

Keep Clean Bath is made of an excellent material that removes dirt easily and keeps the surface clean. Its surface smoothness is about 3 times that of FRP. This makes daily cleaning much easier.

**The smooth surface allows dirt to be removed easily and keeps its cleanliness.**

Keep Clean Bathtub is made of an excellent material that removes dirt easily and keeps the surface clean. Its surface smoothness is about 3 times that of FRP. This makes daily cleaning much easier.
The process of creating high-grade enamel that strongly supports housework

家務的好幫手——高品位珊瑚的誕生過程

“Takara standard delivers good products.”

That is the mission of our factories.

We use our own technologies in each manufacturing process to produce strong and beautiful high-quality enamel.

1 Steel sheet processing

Metal sheets, called steel sheets, are processed according to applications and welded by robots. For sheet steel with complicated shapes, it is difficult for robots to process them; so experienced workers will perform the work manually.

2 Preprocessing

To enhance the adhesion between the steel sheet and glaze, the steel sheets are dipped in sulfuric acid to make the surfaces finely uneven, and nickel is processed for adhering it to the steel sheets, and so on.

3 Glaze manufacturing

The constituents of the glaze, such as silica and feldspar, are formulated and mixed at an appropriate ratio. After the constituents are fused at 1200°C to 1300°C, they are cooled and hardened to form glaze. Clay, water, and various other chemicals are added to the glaze, which is then finely milled to form muddy glaze.

4 Glaze application

The glaze is sprayed evenly and uniformly on the pretreated steel sheets. There are a variety of glaze application methods, such as “electrostatic coating,” “spray method,” and “dipping” that is directly dipped in the glaze. We select the best method depending on the shape and size of the parts of the products.

5 Glaze baking

The finely milled glaze is baked in a baking furnace at about 850°C. When molten, the glaze grows crystals and develops colors, forming enamel with a smooth glossy surface. The baking temperature is 600°C to 800°C, which inches enamel into color, and then enamel is baked further.

6 Finish processing

After baking, each part of the products is strictly inspected: enamel thickness checking and color difference measurement. After they are assembled and cut according to application, they are finished. After inspection and packaging are complete, they are shipped out.
Company Profile

Takara Standard takes responsibility for guaranteeing quality and product supply as a manufacturer, as an extensive production and distribution system.

In Japan, we are aware of the high level of sales, having the best sales points.

- Factory:
  - Takarazuka Factory
  - Kibata Factory

- Distribution Centers:
  - Osaka Factory
  - Tokyo Factory

- Product Range:
  - Quartz stone worktop
  - Artificial marble worktop
  - Artificial marble sink
  - Stainless sink
  - Stainless steel worktop

- History:
  - 1909: Kibata Factory established as Japan’s first enameled ironsware factory.
  - 1912: Nippon Enamel Co., Ltd. incorporated.
  - 1945: Manufacture of enameled ironsware for home use begun.
  - 1957: Japan’s first stainless steel sink press developed.
  - 1963: World’s first enameled kitchen developed.
  - 1977: Company listed on First Section of Tokyo Stock Exchange.
  - 1986: Distribution of enameled kitchen sinks begun.

Showroom

 Approximately 170 showrooms around Japan, the most in the industry, and a broad-based sales network to provide a strong base for sales.